

Garant**Solid carbide milling cutter, uncoated, Ø h10 DC: 4mm****Order data**

Order number	201043 4
GTIN	4045197746153
Item class	11X

Description**Version:****Large flutes for unobstructed swarf evacuation.**Special geometry **for machining aluminium.****Application:**Especially for milling **aluminium, plunging** and **contour milling.****Technical description**

Shank	DIN 6535 HA to h6
Overall length L	75 mm
Tolerance nominal Ø	h10
No. of teeth Z	1
Cutting edge Ø D _c	4 mm
Shank Ø D _s	4 mm
Direction of infeed	horizontal, oblique and vertical
Feed f _z for slot milling in short-chipping aluminium	0.015 mm
Flute length L _c	25 mm
Helix angle	26 degrees
Corner chamfer angle	90 degrees
Coating	uncoated
Tool material	solid carbide

Standard	Manufacturer's standard
Type	W
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Colour ring	yellow
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium	Suitable	170 m/min	N
Aluminium (short chipping)	suitable	125 m/min	N
Alu > 10% Si	suitable	100 m/min	N
PMMA acrylic	Suitable	170 m/min	N
PE-HD	Suitable	120 m/min	N
PA 66	Suitable	140 m/min	N
PEEK	Suitable	120 m/min	N
PF 31	Suitable	100 m/min	N
Honeycomb sandwich	suitable only under restricted conditions	170 m/min	N
Cu	Suitable	130 m/min	N
CuZn	Suitable	160 m/min	N
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable only under restricted conditions		
Air	suitable only under restricted conditions		

